

Engineering Bulletin: ERC00407 / ERC00423

Communication Date: 4/28/2020

Effective Date: 5/4/2020

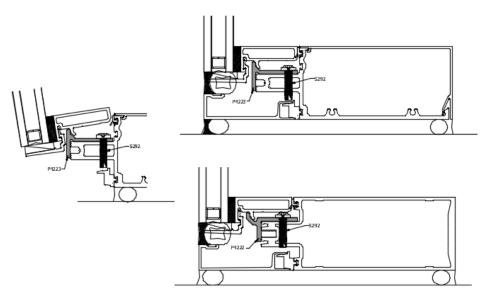
Released By: Steve Gille

Systems Affected: 400 Cassette

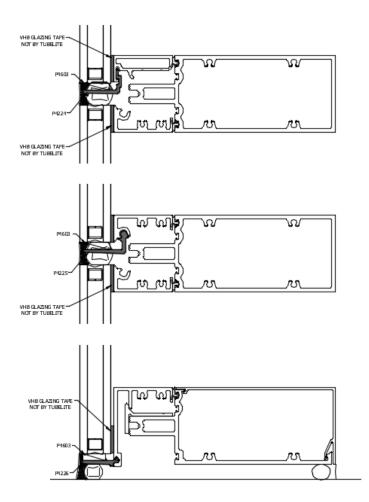
Subject: ERC00423 cassette updates / revisions

The attached is the summary ECR00423 for multiple ECR's for the 400 Cassette system. There is a word document attached with the different ECR's listed and what is contained in that ECR. The attached details are the highlights of the updates and details of recently completed AWS Cassette Enhancement testing.

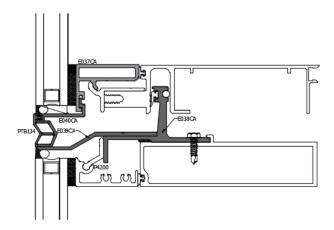
Perimeter sheets updated: 01/07/2020
Design Manual updated: 01/09/2020
Price Book updated: 04/17/2020
Parts Drawings updated: 03/16/2020
Installation Manual updated: 01/24/2020



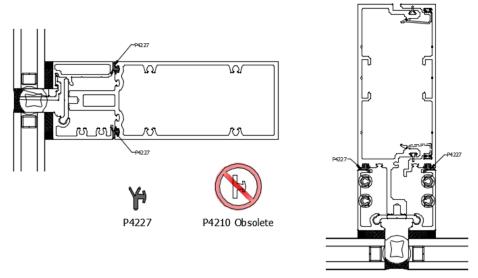
New base roll-over sill anchor clip for 400CW/T, 400SS & 400TU



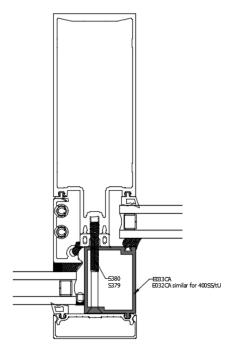
New setting block chairs have been designed and released for 3M VHB tape glazing. Available for all applications.



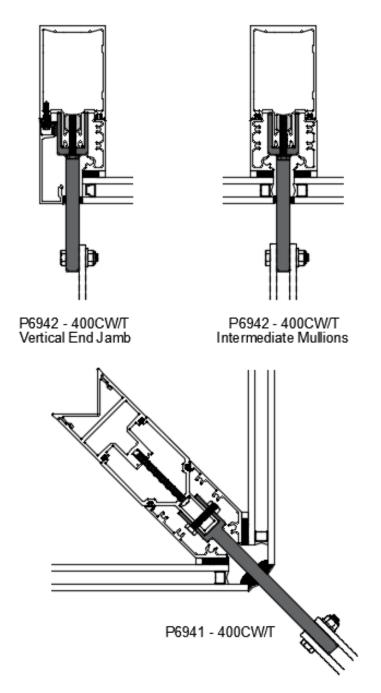
Horizontal expansion offering for cassette have been developed and tested. For 400CW/T back members.



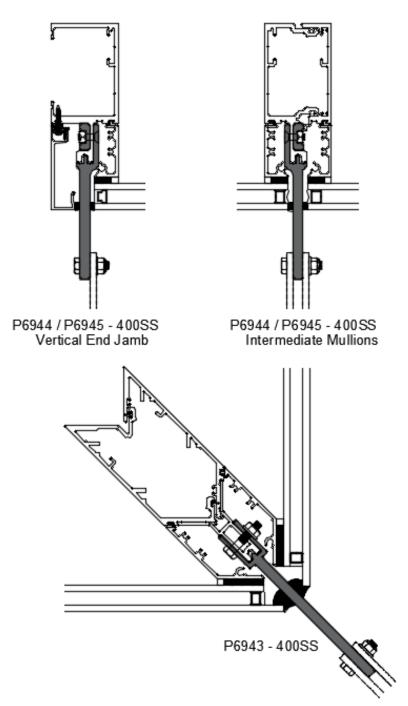
New cassette backer gasket P4227 (replaces P4210)



New detail allows for transition from cassette to captured curtain wall. Available for 400CW/T, 400SS & 400TU



Cassette sun shade brackets have been developed and released for use for 400 CW/T - typical vertical mullions and outside corner.



Cassette sun shade brackets have been developed and released for use for 400SS - typical vertical mullions and outside corner.