

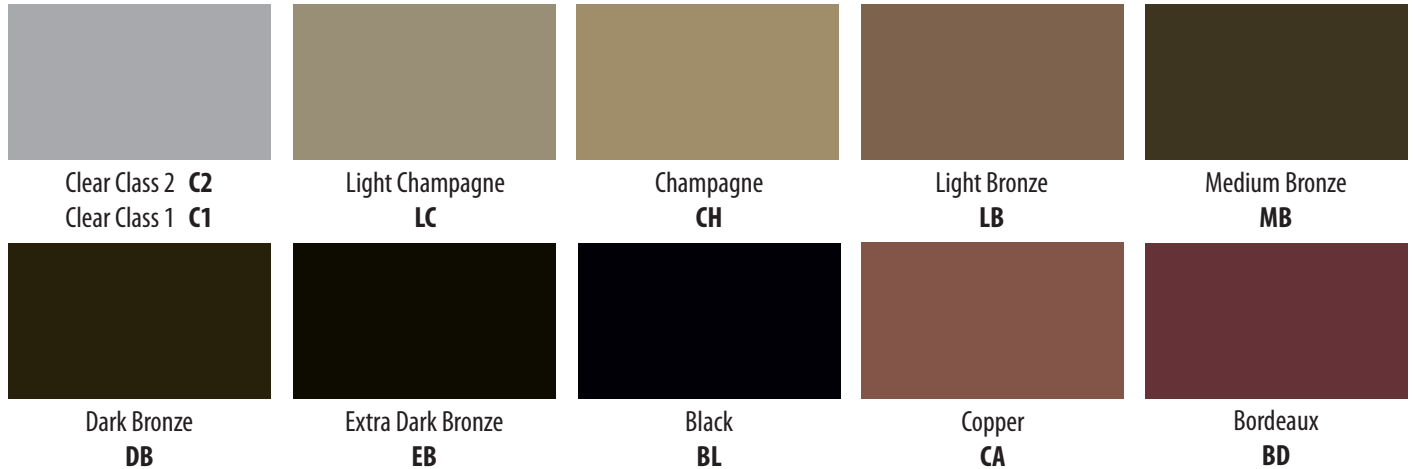
TUBELITE®

DEPENDABLE

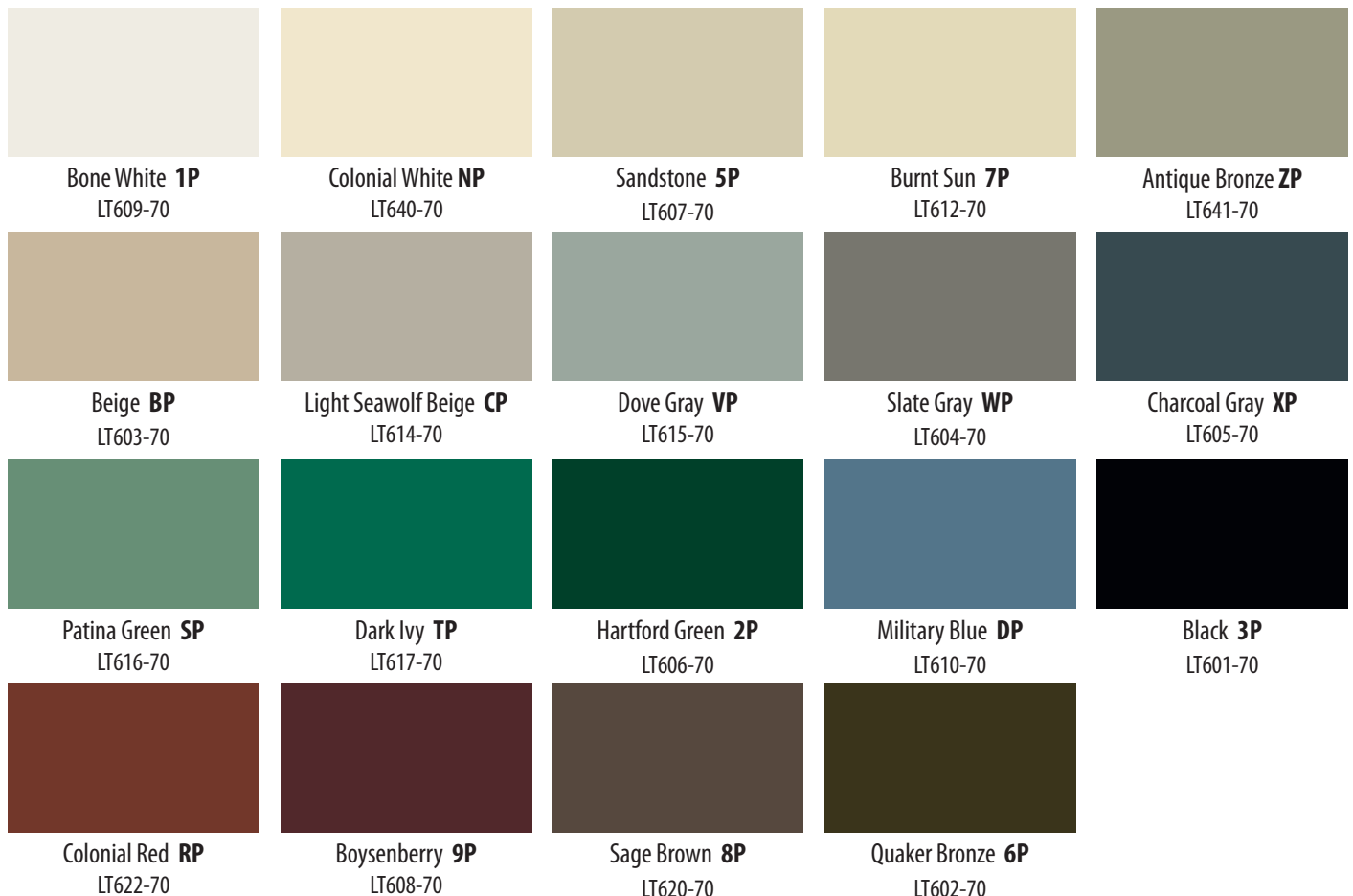
LEADERS IN ECO-EFFICIENT STOREFRONT,
CURTAINWALL AND ENTRANCE SYSTEMS

We offer an option for recycled aluminum on selected extruded products with an industry leading content of post-consumer and pre-consumer material.

Anodized Finishes



Standard Painted Colors – 70% PVDF



NOTE: Colors shown are not exact and are intended for planning purposes. For actual job, Tubelite® will supply Linetec color chips.

Finish Color Guide Chart

Depend on Tubelite® for detailed information on the performance, integrity, and weatherability of anodized finishes, and for specifications on the color retention, erosion resistance, and gloss retention of painted finishes.

Finish Colors							
	AAMA Code	Code Performance	Content	Applicable Warranty	Tubelite® Colors Available		
ANODIZED	611	Anodized aluminum provides and maintains a superior level of performance in terms of film integrity, exterior weatherability, and general appearance for many years.	Two-step electrolytic anodizing process	Standard Linetec 5yr. warranty applies on Class I anodize Standard Tubelite 2yr. warranty applies on Class II anodize	Standard Finishes: Clear - Class II C2 Dark Bronze - Class I DB		
					Special Finishes: Clear - Class I C1 Light Champagne - Class I LC Champagne - Class I CH Light Bronze - Class I LB Medium Bronze - Class I MB Extra Dark Bronze - Class I EB Black - Class I BL Copper - Class I CA Bordeaux - Class I BD		
PAINTED	2605	Co 10 yrs – Fade = 5 Delta E Ch 10 yrs – Chalk = 8 Gl 10 yrs – 50% retention Er 10 yrs – 10% loss SS 4,000 hrs Hu 4,000 hrs	70% PVDF	10-Yr Linetec Warranty ✓	Standard Finishes: Bone White 1P Colonial White NP Sandstone 5P Burnt Sun 7P Antique Bronze ZP Beige BP Light Sea Wolf Beige CP Boysenberry 9P Dove Gray VP Slate Gray WP Charcoal Gray XP Patina Green SP Dark Ivy TP Hartford Green 2P Military Blue DP Colonial Red RP Sage Brown 8P Quaker Bronze 6P Black 3P		
		Custom Finishes: Nearly unlimited in-house blendable and order-out paints include 2, 3 and 4-coat finish types					
		2604			Co 5 yrs – Fade = 5 Delta E Ch 5 yrs – Chalk = 8 Gl 5 yrs – 30% retention Er 5 yrs – 10% loss SS 3,000 hrs Hu 3,000 hrs	50% PVDF	5-Yr Linetec Warranty ✓
2603	Baked Enamel		1-Yr Linetec Warranty (Adhesion only)	Custom Finishes: Nearly unlimited in-house blendable shades			

KEY Co = Color Retention
Ch = Chalk Resistance
Gl = Gloss Retention
Er = Erosion Resistance

SS = Salt Spray
Hu = Humidity
= Tubelite Standard Color Palette

NOTE Class I = Minimum 0.7 mil thickness
Class II = Minimum 0.4 mil thickness
✓ = Extended Warranty Available (Contact Tubelite Inc.)

Eco-Friendly Finishes

Beyond being compliant, Tubelite's sister company Linetec captures and destroys the Volatile Organic Compounds (VOCs) present in solvent-borne paints during the finishing process. 100% of the solvents are captured from the painting operations, and destroyed with a \$2 million "oxidizer", which burns the VOC's at 1500 degree heat, converting them to harmless water vapor. In doing so, our liquid-paints are just as VOC-free to the environment as powder or waterborne paints.

At Linetec's anodize operations, the process does not use heavy metals or toxins and is environmentally friendly. Anodized aluminum is 100% recyclable and uses simple water-based chemistry that can be treated easily and releases no harmful by-products. Linetec's voluntary commitment to a clean and healthy environment goes well beyond industry standards or regulatory requirements.