

TUBELITE®

DEPENDABLE

LEADERS IN ECO-EFFICIENT STOREFRONT,
CURTAINWALL AND ENTRANCE SYSTEMS



More recycled content, eco-efficient finishes

Anodized Finishes



Clear Class 2 **C2**
Clear Class 1 **C1**



Champagne **CH**



Light Bronze **LB**



Medium Bronze **MB**



Dark Bronze **DB**



Extra Dark Bronze **EB**

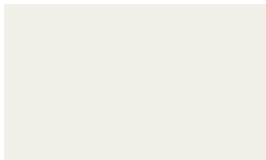


Black **BL**

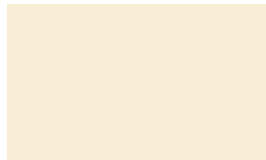


Copper **CA**

Standard Painted Colors – 70% PVDF



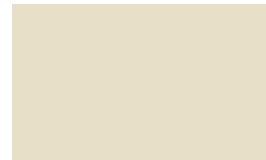
Bone White **1P**
LT609-70



Colonial White **NP**
LT640-70



Sandstone **5P**
LT607-70



Burnt Sun **7P**
LT612-70



Antique Bronze **ZP**
LT641-70



Beige **BP**
LT603-70



Light Seawolf Beige **CP**
LT614-70



Dove Gray **VP**
LT615-70



Slate Gray **WP**
LT604-70



Charcoal Gray **XP**
LT605-70



Patina Green **SP**
LT616-70



Dark Ivy **TP**
LT617-70



Hartford Green **2P**
LT606-70



Military Blue **DP**
LT610-70



Black **3P**
LT601-70



Colonial Red **RP**
LT622-70



Boysenberry **9P**
LT608-70



Sage Brown **8P**
LT620-70



Quaker Bronze **6P**
LT602-70

NOTE Colors shown are not exact and are intended for planning purposes.

For actual job, Tubelite® will supply Linetec color chips.

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Finish Color Guide Chart

Depend on Tubelite® for detailed information on the performance, integrity, and weatherability of anodized finishes, and for specifications on the color retention, erosion resistance, and gloss retention of painted finishes.

	AAMA Code	Code Performance	Content	Applicable Warranty	Tubelite® Colors Available
ANODIZED	611	Anodized aluminum provides and maintains a superior level of performance in terms of film integrity, exterior weatherability, and general appearance for many years.	Two-step electrolytic anodizing process	Standard Linetec 5yr. warranty applies on Class I anodize ✓ Standard Tubelite 2yr. warranty applies on Class II anodize	Standard Finishes: Clear - Class II C2 Dark Bronze - Class I DB Special Finishes: Clear - Class I C1 Champagne - Class I CH Light Bronze - Class I LB Medium Bronze - Class I MB Extra Dark Bronze - Class I EB Black - Class I BL Copper - Class I CA
PAINTED	2605	Co 10 yrs – Fade = 5 Delta E Ch 10 yrs – Chalk = 8 Gl 10 yrs – 50% retention Er 10 yrs – 10% loss SS 4,000 hrs Hu 4,000 hrs	70% PVDF	10-Yr Linetec Warranty ✓	Standard Finishes: Bone White 1P Charcoal GrayXP Colonial WhiteNP Patina GreenSP Sandstone5P Dark IvyTP Burnt Sun7P Hartford Green2P Antique BronzeZP Military BlueDP BeigeBP Colonial RedRP Light Sea Wolf BeigeCP Sage Brown8P Boysenberry9P Quaker Bronze6P Dove GrayVP Black3P Slate GrayWP Custom Finishes: Nearly unlimited in-house blendable shades
	2604	Co 5 yrs – Fade = 5 Delta E Ch 5 yrs – Chalk = 8 Gl 5 yrs – 30% retention Er 5 yrs – 10% loss SS 3,000 hrs Hu 3,000 hrs	50% PVDF	5-Yr Linetec Warranty ✓	Custom Finishes: Nearly unlimited in-house blendable shades
	2603	Co 1 yr – “slight” fade Ch 1 yr – “slight” chalk Gl no specification Er no specification SS 1,500 hrs Hu 1,500 hrs	Baked Enamel	5-Yr Linetec Warranty (Adhesion only)	Custom Finishes: Nearly unlimited in-house blendable shades

KEY Co = Color Retention SS = Salt Spray
Ch = Chalk Resistance Hu = Humidity
Gl = Gloss Retention = Tubelite Standard Color Palette
Er = Erosion Resistance

NOTE Class I = Minimum 0.7 mil thickness
Class II = Minimum 0.4 mil thickness
✓ = Extended Warranty Available (Contact Tubelite Inc.)

ECOLUMINUM™

Beyond being compliant, Tubelite's sister company Linetec captures and destroys the Volatile Organic Compounds (VOCs) present in solvent-borne paints during the finishing process. 100% of the solvents are captured from the painting operations, and destroyed with a \$2 million “oxidizer”, which burns the VOC's at 1500 degree heat, converting them to harmless water vapor. In doing so, our liquid-paints are just as VOC-free to the environment as powder or waterborne paints.

At Linetec's anodize operations, the process does not use heavy metals or toxins and is environmentally friendly. Anodized aluminum is 100% recyclable and uses simple water-based chemistry that can be treated easily and releases no harmful by-products. Linetec's voluntary commitment to a clean and healthy environment goes well beyond industry standards or regulatory requirements.