The attached is the summary ECR00423 for multiple ECR's for the 400 Cassette system. There is a word document attached with the different ECR's listed and what is contained in that ECR. The attached details are the highlights of the updates and details of recently completed AWS Cassette Enhancement testing.

- Perimeter sheets updated: 01/07/2020
- Design Manual updated: 01/09/2020
- Price Book updated: 04/17/2020
- Parts Drawings updated: 03/16/2020
- Installation Manual updated: 01/24/2020

New base roll-over sill anchor clip for 400CW/T, 400SS & 400TU
New setting block chairs have been designed and released for 3M VHB tape glazing. Available for all applications.

Horizontal expansion offering for cassette have been developed and tested. For 400CWT back members.
New cassette backer gasket P4227 (replaces P4210)

New detail allows for transition from cassette to captured curtain wall.
Available for 400CW/T, 400SS & 400TU
Cassette sun shade brackets have been developed and released for use for 400CWT - typical vertical mullions and outside corner.
Cassette sun shade brackets have been developed and released for use for 400SS - typical vertical mullions and outside corner.